

## **ABSTRACT OF THE DISCLOSURE**

A method of tucking a pair of side panels into a body portion of a pant-like garment in which the tucking distance can be controlled. The garment is positioned between a pair of consecutive stacker finger units. Vacuum applied through fingers on the stacker finger units holds the garment in place. A distance between the pair of stacker finger units is increased to open the garment. While the garment is in an open position, either a mechanical device or fluid streams can be used to tuck the side panels into the body portion of the garment.